











**Pattern No.: 1010073 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
	>	8A  -   -   Residual yarn   -   -		8		8B  -   -   Residual yarn   -   -	<	
				7		7A  1x 40Den   LL-40   Elastic thread   75% PA, 25% EA   ESIDA	<	
				6		6A, FOG+WATER GREEN  1x Nm 120/2+1x Nm 100/4   M80+BPM0771   100% SE+100% CO   JiaXing WenChun +BROS	<<	Friction <
				5		5A, FOG+WATER GREEN  1x Nm 120/2+1x Nm 100/4   M80+BPM0771   100% SE+100% CO   JiaXing WenChun +BROS	<<	Friction <
Friction >	>>	4A, FOG+WATER GREEN  1x Nm 120/2+1x Nm 100/4   M80+BPM0771   100% SE+100% CO   JiaXing WenChun +BROS		4				
	>	3A, CREAM  1x 40Den   LL-40   Elastic thread   75% PA, 25% EA   ESIDA		3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1		1B  -   -   Draw separation thread   -   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

