










Pattern No.: 1110089 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 1x Nm 3,2 Poem Protection thread 75% CO, 25% PES Lineapiù	<	Friction <
				6				
				5				
				4 		4A 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	>>	Friction <
				3				
	>>	2A 2x 6348XX Elastic thread Zimmermann		2 				
	>>	1A 2x Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1110089 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 1x Nm 3,2 Poem Protection thread 75% CO, 25% PES Lineapiù	<	Friction <
				6				
				5 		5A 4x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	>><<	Friction <
				4 		4A 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	><	Friction <
				3				
	>>	2A 2x 6348XX Elastic thread Zimmermann		2 				
	>>	1A 2x Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110089 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 1x Nm 3,2 Poem Protection thread 75% CO, 25% PES Lineapiù	<	Friction <
				6				
				5 		5A 4x Nm 2,9 Airsoft 45%WV, 45% PES, 10% PC Igea	>><<	Friction <
				4 		4A 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	><	Friction <
				3				
	>>	2A 2x 6348XX Elastic thread Zimmermann		2 				
	>>	1A 2x Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

