





Pattern No.: 1310056 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

	>	7A 1x Nm 30/2 Protection thread -					7								
													6A, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
													3A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -					2								
	>	1A - Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

							7							
Friction >	4>	6A, BLUE GREY 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa						6						
								5				5A, RED 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
								4				4A, BLUE GREY 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa	4<	Friction <
								3						
	>	2A - Comb thread -						2						
	>	1A - Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality Strickteil(e)


A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	





							7						7A, RED 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
Friction >	4>	6A, BLUE GREY 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa							6						
									5				5A, RED 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
									4				4A, BLUE GREY 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa	4<	Friction <
									3				3A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -							2						
	>	1A - Draw separation thread -							1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1310056 - Yarn Quality Kragen_2

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

							7							
							6							
							5				5A, RED 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <	
							4							
							3							
	>	2A - Comb thread -					2				2B 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<		
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.































Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality V-Teil(e) SEN_1

A	B	C	D	E	D	C	B	A
	V	16A - Comb thread -		16		16B - Draw separation thread -	V	
	V	15A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		15		15B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	14A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		14		14B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	13A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		13		13B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	12A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		12		12B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	11A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		11		11B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	10A, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto		10		10B, WHITE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
	V	9A, CREME 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		9		9B, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	V	8A, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		8		8B, CREME 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	

							7				7B, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa	VV	
	V	6A, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa					6				6B, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	V	5A, RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa					5				5B, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	V	4A, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa					4				4B, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	V	3A, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa					3				3B, RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	V	2A, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa					2				2B, BLUE GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	
	VV	1A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa					1				1B, LIGHT GREY 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	V	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

							7							
							6							
							5					5A, RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
							4							
							3					3A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa	<<	Friction <
	>	2A - Comb thread -					2							
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

							7							
							6							
							5				5A, RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <	
							4							
							3				3A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI + 100% WV Be.Mi.Va. + Zegna Baruffa	<<	Friction <	
	>	2A - Comb thread -					2							
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310056 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A 1x Nm 30/2 Protection thread -	<	

							7							
							6							
							5				5A, RED 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <	
							4							
							3				3A, GREY BLUE 1x Nm 22 + 1x Nm 80/2 Harrison + Millennium 52% WV, 28% PA, 20% LI +100% WV Be.Mi.Va. + Zegna Baruffa	<<	Friction <	
	>	2A - Comb thread -					2							
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2