







Pattern No.: 0710129 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
	>	8A - Protection thread -		 8				
Friction >	4 >	7A, WHITE 4x Nm 40 Riflesso 80% CO, 20% PA Filpucci		 7				
				6				
				5 		5A - Protection thread -	<	
				4 		4A, COPPER 6x Nm 38 Corneta 66% VI, 34% PES Fuesers	< 6	Friction <
				3				
	>	2A - Comb thread -		 2				
	>	1A - Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710129 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Elastic thread -	<	
Friction >	4 >	7A, WHITE 4x Nm 40 Riflesso Border thread 80% CO, 20% PA Filpucci		7		7B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
						6A, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
Friction >	6 >	5A, COPPER 6x Nm 38 Corneta 66% VI, 34% PES Fuesers		5		5B - Protection thread -	<	
						4A, COPPER 6x Nm 38 Corneta 66% VI, 34% PES Fuesers	< 6	Friction <
Friction >	4 >	3A, GREY 4x Nm 25 Melby 85% AC, 15% PA IGEA		3				
	>	2A - Comb thread -		2		2B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710129 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Elastic thread -	<	
Friction >	4 >	7A, WHITE 4x Nm 40 Riflesso Border thread 80% CO, 20% PA Filpucci		7		7B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
						6A, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
						5A - Protection thread -	<	
						4A, COPPER 6x Nm 38 Corneta 66% VI, 34% PES Fuesers	< 6	Friction <
	>	2A - Comb thread -		2		2B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N












Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710129 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Elastic thread -	<	
Friction >	4 >	7A, WHITE 4x Nm 40 Riflesso Border thread 80% CO, 20% PA Filpucci		7				7B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
				6				6A, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
				5				5A - Protection thread -	<	
				4				4A, COPPER 6x Nm 38 Corneta 66% VI, 34% PES Fuesers	< 6	Friction <
				3						
	>	2A - Comb thread -		2				2B, WHITE 2x Nm 40 Riflesso 80% CO, 20% PA Filpucci	<<	Friction <
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2