






Pattern No.: 0510232 / SS06W005 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, GREEN  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
				5				5A, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
				4				4A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N






Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510232 / SS06W005 - Yarn Quality Zubehör

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5						
				4				4A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510232 / SS06W005 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning		8		8B  -   Residual yarn   -	<	Friction <
				7		7A, LEMON YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
Friction >	>	6A, GREEN  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		6		6B, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
Friction >	>	5A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning		5		5B, GREEN  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
Friction >	>	4A, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		4		4B, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>	3A, LEMON YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		3		3B, WHITE  2x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<<	Friction <
	>	2A  -   Comb thread   -		2		2B, LEMON YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<	Friction <
Friction >	>	1A, YELLOW  1x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510232 / SS06W005 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
Friction >	>	5A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning		5						
				4				4A, WHITE  1x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<	Friction <
				3				3A, WHITE  2x 56/2 Nm   Monnalisa   100% WO   Zhangjiagang Yangtse Spinning	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2