




Pattern No.: 0510339 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
				8 		8A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				7 		7A, YELLOW 2x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<<	Friction <
				6				
				5				
				4				
				3				
	>	2A 1x Comb thread -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510339 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	
				7				7A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	6A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		6						
				5				5A, YELLOW 1x 48/2 Nm + 1x SRT-2406 + Lycra 65% VI, 35% PES Svaco	<<	Friction <
				4						
				3						
	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510339 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	
				7				7A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	6A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		6						
				5				5A, YELLOW 1x 48/2 Nm + 1x SRT-2406 + Lycra 65% VI, 35% PES Svaco	<<	Friction <
				4						
				3						
	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510339 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	
				7				7A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	6A, YELLOW 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		6						
				5				5A, YELLOW 1x 48/2 Nm + 1x SRT-2406 + Lycra 65% VI, 35% PES Svaco	<<	Friction <
				4				4A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				3						
	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2