















Pattern No.: 1410057 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Residual yarn -			8			
Friction >	>>	7A, ECRU 2x Nm 25 Jump 68% VI, 32% PBT Sesia		7		7B 1x Residual yarn -	<	
Friction >	>>	6A, BLUE 2x Nm 25 Jump 68% VI, 32% PBT Sesia		6		6A, RED 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
				5		5A, ECRU 2x Nm 25 Jump 68% VI, 32% PBT Sesia	<<	Friction <
Friction >	>>>	4A, ECRU 3x Nm 25 Jump 68% VI, 32% PBT Sesia		4		4B, NAVY 2x Nm 25 + 1x Nm 20 Jump + Athena 68% VI, 32% PBT + 100% VI Sesia + Igea	<<<	Friction <
Friction >	>>>	3A, GREEN 3x Nm 25 Jump 68% VI, 32% PBT Sesia		3		3B, RED 3x Nm 25 Jump 68% VI, 32% PBT Sesia	<<<	Friction <
	>	2A 1x Comb thread -		2		2B, NAVY 2x Nm 20 Athena 100% VI Igea	<<	Friction <
	>	1A 1x Draw separation thread -		1		1B, NAVY 3x Nm 20 Athena 100% VI Igea	<<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Normal-ADF
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2