





**Pattern No.: 1510072 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14		14A, GREEN  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	<	
				13				
				12		12A, GREEN  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	<	
				11				
				10				
	>	9A  1x Nm 30/2   Protection thread   -		9				
				8		8A  1x dtex 334 f 72 x4   PES HE VW   100% PES   TWD Fibres	<	

						7				7A  1x Nm 30/2   Protection thread   -	<	
						6						
						5				5A, NAVY  1x Nm 60/2   Solution   100% PP   Grignasco	<	
						4						
						3				3A, RED  1x Nm 25   Jump   68% VI, 32% PBT   Sesia	<	
	>	2A  1x   Comb thread   -				2						
	>	1A  1x   Draw separation thread   -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2