







Pattern No.: 0710568 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, WHITE 2x Elastan 420 dtex, PA 78/2 dtex Ultralastic 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<<	
				5				5A, WHITE 3x Nm 5 Soffstar Melange 50% WV, 50% PA Filpucci	<<<	Friction <
				4				4A, WHITE 1x Nm 5 + 3x Nm 11 Soffstar Melange+ Astro Stretch 50% WV, 50% PA + 40% WM, 29% PA, 28% WV, 3% EA Filpucci + Igea	< 4	Friction <
				3						
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

