










Pattern No.: 1010120 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6				6A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				5						
				4						
				3						
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010120 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6				6A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				5						
				4						
				3				3A, FOG 1X Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan	<	Friction <
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

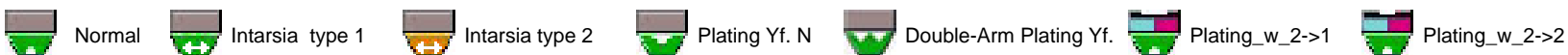
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010120 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -			8			
					7			7A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS
					6			6A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS
					5			
					4			
					3			3A, FOG 1X Nm 35 Finiti 30% WM, 35% PC, 35% PA Best Shan
Friction >	>	2A - - Comb thread - -			2			
Friction >	>	1A - - Draw separation thread - -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010120 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6				6A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS	<	Friction <
Friction >	>	5A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS		5						
				4				4A, WATER GREEN 1X Nm 100/4 BPM0771 100% CO BROS	<<	Friction <
				3						
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

