















Pattern No.: 0310489 / R0233I37 - Yarn Quality

A	B	C	D	E	D	C	B	A
	-	8A - Draw separation thread -		8		8B - Elastic thread -	-	
	-	7A 3x Nm 30/2 - -		7		7B 3x Nm 30/2 - -	-	
	-	6A 2x 30/2 Nm - -		6		6B 2x 30/2 Nm - -	-	
	-	5A 2x 30/2 Nm - -		5		5B 2x 30/2 Nm - -	-	
	-	4A 2x 30/2 Nm - -		4		4B 2x 30/2 Nm - -	-	
				3		3A 2x Nm 30/2 - -	-	
				2		2A 2x Nm 30/2 - -	-	
				1	 	1A 2x 30/2 Nm - -	-	
						1B 2x 30/2 Nm - -	-	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2