





**Pattern No.: 0810138 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2		2B  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810138 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
						7A  2x Nm 48/2   Leonora   100% WV   Biella	<	Friction <
Friction >	>	6A  2x Nm 48/2   Leonora   100% WV   Biella						
						5A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<	Friction <
						4A  2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
Friction >	>>	3A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella						
	>	2A  -   -   Comb thread   -   -				2B  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -						

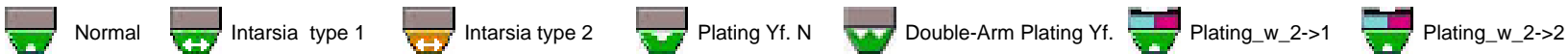
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810138 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<	Friction <
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2				2B  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

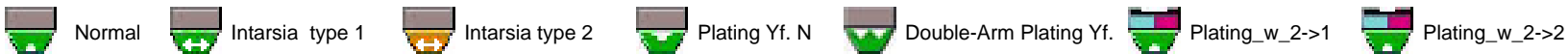
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810138 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<	Friction <
				4				4A  2x Nm 48/2   Leonora   100%WV   Biella	<<	Friction <
Friction >	>>	3A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella		3						
	>	2A  -   -   Comb thread   -   -		2				2B  3x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810138 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella	<<	Friction <
				4				4A  2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
Friction >	>>	3A  2x Nm 28/2   Lara   50% WV, 50% PC   Biella		3						
	>	2A  -   -   Comb thread   -   -		2				2B  3x Nm 28/2   Lara   Border thread   50% WV, 50% PC   Biella	<<<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

