






Pattern No.: 0510228 / SS06M013 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6						
Friction >	>>	5A, WHITE 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		5						
Friction >	>>	4A, SAND BROWN 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		4						
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510228 / SS06M013 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, SAND BROWN 4x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<<<	Friction <
				5						
Friction >	>>>>	4A, SAND BROWN 4x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		4						
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510228 / SS06M013 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
				6				6A, SAND BROWN 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning	<<	Friction <
				5						
Friction >	>>	4A, SAND BROWN 2x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		4						
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510228 / SS06M013 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8 		8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7 				
				6				
Friction >	>	5A, WHITE 1x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		5 				
Friction >	>	4A, SAND BROWN 1x 56/2 Nm Monnalisa 100% WO Zhangjiagang Yangtse Spinning		4 				
				3				
	>	2A - Comb thread -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2