

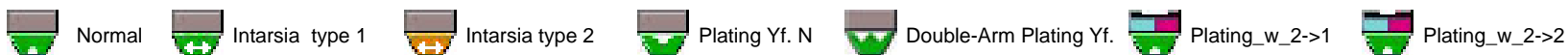


**Pattern No.: 1010109 - Yarn Quality V-Teil(e)**

| A          | B | C   | D  | E | D   | C   | B | A          |
|------------|---|---|--|---|---|---|---|------------|
| Friction > | > | 8A, OLD ROSE  1x Nm 100/4   BPM0771   100% CO   BROS            |  | 8 |  | 8A  -   -   Residual yarn   -   -                               | < | Friction < |
| Friction > | > | 7A, OLD ROSE  1x Nm 100/4   BPM0771   100% CO   BROS            |  | 7 |   |   |   |            |
|            |   |   |  | 6 |   | 6A, OLD ROSE  1x Nm 100/4   BPM0771   100% CO   BROS            | < | Friction < |
| Friction > | > | 5A, FOG  1x Nm 35   Finiti   30% WM, 35% PC, 35% PA   Best Shan |  | 5 |   |   |   |            |
|            |   |   |  | 4 |   | 4A, OLD ROSE  1x Nm 100/4   BPM0771   100% CO   BROS            | < | Friction < |
|            |   |   |  | 3 |   | 3A, FOG  1x Nm 35   Finiti   30% WM, 35% PC, 35% PA   Best Shan | < | Friction < |
|            | > | 2A  -   -   Comb thread   -   -                                 |  | 2 |   |   |   |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   -                      |  | 1 |   |   |   |            |

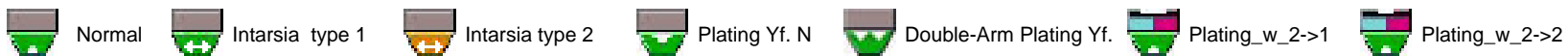
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1010109 - Yarn Quality R-Teil(e)**

| A          | B | C  | D | E | D | C  | B | A          |
|------------|---|--|---|---|---|--|---|------------|
| Friction > | > | 8A, OLD ROSE   1x Nm 100/4   BPM0771  <br>100% CO   BROS |   | 8 |   | 8A   -   -   Residual yarn   -   -                       | < | Friction < |
|            |   |  |   | 7 |   |  |   |            |
|            |   |  |   | 6 |   |  |   |            |
|            |   |  |   | 5 |   |  |   |            |
|            |   |  |   | 4 |   | 4A, OLD ROSE   1x Nm 100/4   BPM0771  <br>100% CO   BROS | < | Friction < |
|            |   |  |   | 3 |   |  |   |            |
|            | > | 2A   -   -   Comb thread   -   -                         |   | 2 |   |  |   |            |
| Friction > | > | 1A   -   -   Draw separation thread   -   -              |   | 1 |   |  |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010109 - Yarn Quality Ärmel**

| A          | B | C  | D | E | D   | C   | B | A          |
|------------|---|--|---|---|---|---|---|------------|
|            |   |  |   | 8 |    | 8A  -   -   Residual yarn   -   -                       | < | Friction < |
|            |   |  |   | 7 |   |   |   |            |
|            |   |  |   | 6 |   |   |   |            |
|            |   |  |   | 5 |   |   |   |            |
|            |   |  |   | 4 |    | 4A, OLD ROSE  1x Nm 100/4   BPM0771  <br>100% CO   BROS | < | Friction < |
|            |   |  |   | 3 |   |   |   |            |
|            | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |   |            |
| Friction > | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |   |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

