

















Pattern No.: 1110005 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7				
Friction >	>	6A,SAND 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors			6			
Friction >	>	5A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors			5			
				4		4A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors	<	Friction <
				3		3A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors	<	Friction <
	>	2A - - Comb thread - -			2			
Friction >	>	1A - - Draw separation thread - -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110005 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7				
				6		6A,SAND 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors	<	Friction <
Friction >	>	5A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors		5				
				4		4A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors	<	Friction <
				3		3A,LOBSTER 1x Nm 68/2 Mini 56% VI, 14% SE, 30% PA Yarns & Colors	<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

