











Pattern No.: 1410063 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>	6A - Residual yarn -						
				5		5A - Residual yarn -	<	Friction <
Friction >	>>	4A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU						
				3		3A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
	>	2A - Comb thread -		2		2B 2x Nm 34/2 + 1x Lycra 44 dtex, PA 44 dtex Ocean + 3772X 50% CO, 50% PC + 82,6% PA, 17,4% EA TVU + Zimmermann	<<<	Friction <
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1410063 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>	6A - Residual yarn -						
				5		5A - Residual yarn -	<	Friction <
Friction >	>>	4A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU						
				3		3A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
	>	2A - Comb thread -		2		2B 2x Nm 34/2 + 1x Lycra 44 dtex, PA 44 dtex Ocean + 3772X 50% CO, 50% PC + 82,6% PA, 17,4% EA TVU + Zimmermann	<<<	Friction <
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1410063 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5		5A - Residual yarn -	<	Friction <
				4				
				3		3A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
	>	2A - Comb thread -		2		2B 2x Nm 34/2 + 1x Lycra 44 dtex, PA 44 dtex Ocean + 3772X 50% CO, 50% PC + 82,6% PA, 17,4% EA TVU + Zimmermann	<<<	Friction <
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410063 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5			<	Friction <
				4				
				3			<<	Friction <
	>	2A - Comb thread -		2			<<<	Friction <
	>	1A - Draw separation thread -		1				
						5A - Residual yarn -		
						3A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU		
						2B 2x Nm 34/2 + 1x Lycra 44 dtex, PA 44 dtex Ocean + 3772X 50% CO, 50% PC + 82,6% PA, 17,4% EA TVU + Zimmermann		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2