









Pattern No.: 0910615 - Yarn Quality Kragen_1

| A | B | C | D | E | D | C | B | A | |
|------------|---|------------------------------------|---|---|---|---|---|-----|------------|
| | | | | 8 |  | | 8A 4x Nm 28/2 Protection thread - | < 4 | Friction < |
| | | | | 7 | | | | | |
| | | | | 6 | | | | | |
| | | | | 5 | | | | | |
| | | | | 4 |  | | 4A 6x Nm 36/2 Breton 100% WV Botto Poala | < 6 | Friction < |
| | | | | 3 | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | |
| Friction > | > | 1A - Draw separation thread - | | 1 |  | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0910615 - Yarn Quality Zutaten

| A | B | C | D | E | D | C | B | A | |
|------------|---|------------------------------------|---|---|---|---|---|-----|------------|
| | | | | 8 |  | | 8A 4x Nm 28/2 Protection thread - | < 4 | Friction < |
| | | | | 7 | | | | | |
| | | | | 6 | | | | | |
| | | | | 5 | | | | | |
| | | | | 4 |  | | 4A 6x Nm 36/2 Breton 100% WV Botto Poala | < 6 | Friction < |
| | | | | 3 | | | | | |
| | > | 2A - Comb thread - | | 2 |  | | | | |
| Friction > | > | 1A - Draw separation thread - | | 1 |  | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910615 - Yarn Quality Leibteil(e)

| A | B | C | D | E | D | C | B | A |
|------------|---|------------------------------------|---|---|---|--|-----|------------|
| | | | | 8  | | 8A 4x Nm 28/2 Protection thread - | < 4 | Friction < |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| | | | | 5  | | 5A, GREYGREEN 3x Nm 36/2 Breton 100% WV Botto Poala | <<< | Friction < |
| | | | | 4  | | 4A, GREYGREEN 6x Nm 36/2 Breton 100% WV Botto Poala | < 6 | Friction < |
| | | | | 3  | | 3A, DARK BROWN 3x Nm 36/2 Breton 100% WV Botto Poala | <<< | Friction < |
| | > | 2A - Comb thread - | | 2  | | | | |
| Friction > | > | 1A - Draw separation thread - | | 1  | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

Os Mc SETUP2
E_OKC_002.037.000_STOLL or newer

Body:
Adjust lower fabric takedown tensions so that more pressure is on the right side of fabric which knits more stitches (due to goring).
