








Pattern No.: 0510063 - Yarn Quality K&W

| A | B | C | D | E | D | C | B | A |
|------------|----|-----------------------------------------------------------------|--------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|-----------------------------------------------------------------|----|------------|
| | | | | | | 8A - - Residual yarn - | < | |
| Friction > | > | 7A, GREEN 1x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer |  | 7 |  | 7B, GREEN 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | << | Friction < |
| Friction > | > | 6A, BLUE 1x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer |  | 6 |  | 6B, BLUE 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | << | Friction < |
| Friction > | >> | 5A, GREEN 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer |  | 5 |  | 5B, GREEN 1x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | < | Friction < |
| Friction > | >> | 4A, BLUE 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer |  | 4 |  | 4B, BLUE 1x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | < | Friction < |
| | | | | | | 3A, GREEN 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | << | Friction < |
| | > | 2A - - Comb thread - |  | 2 |  | 2B, BLUE 2x 16/1 Nm Pathos 96% VI, 4% PBT Elité Raumer | << | Friction < |
| | > | 1A - - Draw separation thread - | | 1 |  | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

