








Pattern No.: 1910035 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A 1x Protection thread -	<	Friction <
Friction >	>	7A 1x Protection thread -		7		7B, YELLOW 00367 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<	Friction <
						6A, GREEN 028291 + YELLOW 027727 1x Nm 30/2 + 1x Nm 30/2 Cashwool + Cashwool 100% WV + 100% WV Zegna Baruffa + Zegna Baruffa	<<	Friction <
						5A, BROWN 63353 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù	<	Friction <
Friction >	>>	4A, YELLOW 027727 + BROWN 63353 1x Nm 30/2 + 1x Nm 20 Cashwool + Magia 100% WV + 72% VI, 19% PA, 7% WV, 2% EA Zegna Baruffa + Lineapiù		4		4B, YELLOW 00367 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<	Friction <
						3A, BROWN 63353 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù	<	Friction <
	>	2A 1x Comb thread -		2		2B, GREEN 028291 + YELLOW 027727 1x Nm 30/2 + 1x Nm 30/2 Cashwool + Cashwool 100% WV + 100% WV Zegna Baruffa + Zegna Baruffa	<<	Friction <
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2