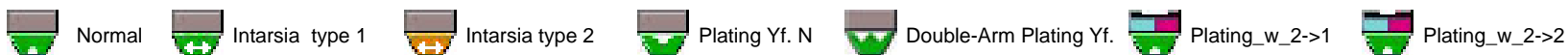


Pattern No.: 1010111 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A - - Residual yarn - -						
Friction >	>	6A, FOG 1x Nm 24 Zero torque 100% WV Michell				6A - LL-40 - ESIDA	<	
						5A, FOG 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
						4A, LEAF 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
	>	2A - - Comb thread - -						
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010111 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A - - Residual yarn - -						
Friction >	>	6A, FOG 1x Nm 24 Zero torque 100% WV Michell				6A - LL-40 - ESIDA	<	
						5A, FOG 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
						4A, LEAF 1x Nm 24 Zero torque 100% WV Michell	<	Friction <
	>	2A - - Comb thread - -						
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

