








Pattern No.: 1410128 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Protection thread -	<
	>	15A 1x Nm 28/2 Protection thread -		15				
				14				
				13			13A, BEIGE 1x Nm 20/1 Ventolino/1 100% LI C.T.F.	<
				12				
				11			11A, NAVY 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<
				10				
				9				
				8				

							7											
							6							6A 1x 78 dtex f 46 x4 PA6.6 100% PA Fein-Elast Grabher 			<	
							5											
							4											
							3											
	>					2A 1x Comb thread -	2											
							1							1A 1x Draw separation thread -				<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410128 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Protection thread -	<
	>	15A 1x Nm 28/2 Protection thread -		15				
				14				
				13			13A 1x Nm 20/1 Ventolino/1 100% LI C.T.F.	<
				12				
				11			11A 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<
				10				
				9				
				8				

							7							
							6							
							5							
							4							
							3							
	>	2A 1x Comb thread -						2						
							1			1A 1x Draw separation thread -				<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410128 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Protection thread -	<
	>	15A 1x Nm 28/2 Protection thread -		15				
				14				
				13			13A 1x Nm 20/1 Ventolino/1 100% LI C.T.F.	<
				12				
				11			11A 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<
				10				
				9				
				8				

							7											
							6							6A 1x 78 dtex f 46 x4 PA6.6 100% PA Fein-Elast Grabher 			<	
							5											
							4											
							3											
	>					2A 1x Comb thread -	2											
							1							1A 1x Draw separation thread -				<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410128 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Protection thread -	<
	>	15A 1x Nm 28/2 Protection thread -		15				
				14				
				13			13A 1x Nm 20/1 Ventolino/1 100% LI C.T.F.	<
				12				
				11			11A 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<
				10				
				9				
				8				

							7											
							6							6A 1x 78 dtex f 46 x4 PA6.6 100% PA Fein-Elast Grabher 			<	
							5											
							4											
							3											
	>						2							2A 1x Comb thread -				
							1							1A 1x Draw separation thread -				<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2