












**Pattern No.: 1210163 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  1x Nm 28/2   Residual yarn   -	<	
				7				
				6				
				5		5A  2x Nm 28/2   Residual yarn   -	<<	
				4				
				3		3A, INDIGO + ECRU  2x Nm 35/2 + 2x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci	<<<<	Friction <
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1210163 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7						
				6				6A, ECRU  2x Nm 43   Goffrè   75% CO, 25% PA   Filpucci	<<	Friction <
				5				5A, ECRU  2x Nm 43   Goffrè   75% CO, 25% PA   Filpucci	<<	Friction <
				4						
				3				3A, INDIGO  2x Nm 50/2   Indigo 11   100% CO   Unitin	<<	Friction <
				2				2A  1x   Comb thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210163 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7				7A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
				6						
				5						
				4				4A  1x Nm 28/2   Residual yarn   -	<	
				3				3A, INDIGO + ECRU  2x Nm 50/2 + 1x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci	<<<	Friction <
				2				2A  1x   Comb thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210163 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7				7A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
				6						
				5						
				4				4A  1x Nm 28/2   Residual yarn   -	<	
				3				3A, INDIGO + ECRU  2x Nm 50/2 + 1x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci	<<<	Friction <
				2				2A  1x   Comb thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210163 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7				7A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
				6						
				5						
				4				4A  1x Nm 28/2   Residual yarn   -	<	
				3				3A, INDIGO + ECRU  2x Nm 50/2 + 1x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci	<<<	Friction <
				2				2A  1x   Comb thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1210163 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Residual yarn   -	<	
				7				7A, ECRU  1x Nm 18   Lotus   90% CO, 10% LI   Igea	<	Friction <
				6						
				5						
				4				4A  1x Nm 28/2   Residual yarn   -	<	
				3				3A, INDIGO + ECRU  2x Nm 50/2 + 1x Nm 43   Indigo 11 + Goffrè   100% CO + 75% CO, 25% PA   Unitin + Filpucci	<<<	Friction <
				2				2A  1x   Comb thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2