













**Pattern No.: 1710038 - Yarn Quality Seitenteil(e) links**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12			12A, WHITE  1x Nm 50/2   Protection thread   -	<
	>	11A, PINK  1x EA 390 dtex, PA 2x 22 dtex   20537   56% EA, 44% PA   Zimmermann		11				
	>	10A, GREY  1x dtex 1600/1/503 + dtex 33 f12 x2   Muriel®   SI, PVA   LeMur		10			10B, NAVY  1x Lycra 44 dtex, PA 44 dtex   3772X   82,6% PA, 17,4% EA   Zimmermann	<
	><	9A, BLUE  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres		9				
				8			8A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<

	>	7A, RED  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann					7								
	>>	6A, BLACK  2x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup					6								
	>	5A, WHITE  1x Nm 50/2   Protection thread   -					5								
	>>	4A, BLACK  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres					4								
							3						3A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	2A  1x   Comb thread   -					2								
							1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1710038 - Yarn Quality Seitenteil(e) rechts**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12			12A, WHITE  1x Nm 50/2   Protection thread   -	<
	>	11A, PINK  1x EA 390 dtex, PA 2x 22 dtex   20537   56% EA, 44% PA   Zimmermann		11				
	>	10A, NAVY  1x Lycra 44 dtex, PA 44 dtex   3772X   82,6% PA, 17,4% EA   Zimmermann		10			10B, GREY  1x dtex 1600/1/503 + dtex 33 f12 x2   Muriel®   SI, PVA   LeMur	<
	><	9A, BLUE  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres		9				
				8			8A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<

	>	7A, RED   1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann					7							
	>>	6A, BLACK   2x Nm 60/1   Burke (Banda TEC)   100% WV   Suedwollegroup					6							
	>	5A, WHITE   1x Nm 50/2   Protection thread   -					5							
	>>	4A, BLACK   2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres					4							
							3						3A, BLACK   1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<
	>	2A   1x   Comb thread   -					2							
							1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

OS-MC: E\_EKC\_000.177.000\_STOLL

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