







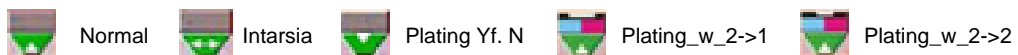





Pattern No.: 0510177 / F027IS72 - Yarn Quality Front(s)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	-	
				7				7A 3x 28/2 Nm Superior 100% WV Grignasco	-	
				6				6A 1x 28/2 Nm Superior 100% WV Grignasco	-	
	-	5A 3x 28/2 Nm Superior 100% WV Grignasco		5						
	-	4A 1x 28/2 Nm Superior 100% WV Grignasco		4						
				3				3A 1x 28/2 Nm Superior 100% WV Grignasco	-	
	-	2A - Comb thread -		2						
	-	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510177 / F027IS72 - Yarn Quality Back(s)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4				
				3		3A 1x 28/2 Nm Superior 100% WV Grignasco	-	
	-	2A - Comb thread -		2				
	-	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N







Plating_w_2->1








Plating_w_2->2





Pattern No.: 0510177 / F027IS72 - Yarn Quality Sleeve(s) left

A	B	C	D	E	D	C	B	A
				8			8A - Protection thread -	-
				7			7A 3x 28/2 Nm Superior 100% WV Grignasco	-
				6				
				5				
				4				
				3				
	-	2A - Comb thread -		2				
	-	1A - Draw separation thread -		1				






A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia
  Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0510177 / F027IS72 - Yarn Quality Sleeve(s) right

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	-	
				7				7A 1x 28/2 Nm Superior 100% WV Grignasco	-	
				6						
				5						
				4						
				3						
	-	2A - Comb thread -		2						
	-	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia
  Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0510177 / F027IS72

Other Requirements:

Changes which were done after technique are described in properties of teh programme.
On the MC correction of swinging intarsia yarn feeders - b = -3.
