

**Pattern No.: 1110368 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  1x Nm 30/2   Residual yarn   -	<	
	>	7A  1x Nm 30/2   Residual yarn   -						
Friction >	>>>	6A  3x Nm 70/2   Colcoton   100% CO   WGF						
						4A  3x Nm 70/2   Colcoton   100% CO   WGF	<<<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -				1B  2x Lycra 22 dtex, PA 78 dtex   4495X   Elastic thread   93,8% PA, 6,2% EA   Zimmermann	<<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1110368 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  1x Nm 30/2   Residual yarn   -	<	
	>	7A  1x Nm 30/2   Residual yarn   -						
Friction >	>>>	6A  3x Nm 70/2   Colcoton   100% CO   WGF						
						4A  3x Nm 70/2   Colcoton   100% CO   WGF	<<<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -				1B  2x Lycra 22 dtex, PA 78 dtex   4495X   Elastic thread   93,8% PA, 6,2% EA   Zimmermann	<<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110368 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8				8A  1x Nm 30/2   Residual yarn   -
				7				
Friction >	>>>	6A  3x Nm 70/2   Colcoton   100% CO   WGF		6				
				5				
				4				4A  3x Nm 70/2   Colcoton   100% CO   WGF
				3				<<< Friction <
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				1B  2x Lycra 22 dtex, PA 78 dtex   4495X   Elastic thread   93,8% PA, 6,2% EA   Zimmermann

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

3-fädig, alle Fäden einzeln über Fournisseur / Aufholspanner:  
Wert: 1,5 Bremse oben 1 Ring weg

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