











Pattern No.: 0810347 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, OFFWHITE 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her	<	Friction <
Friction >	>	5A, BLACK 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her		5						
				4				4A, BLACK 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her	<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0810347 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BLACK 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her	<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0810347 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4		4A, BLACK 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her	<	Friction <
				3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810347 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A,B LACK 1x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia her	<	Friction <
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating_w_2->1
-  Plating_w_2->2