















Pattern No.: 0810148 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 1x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				5				5A 1x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				4				4A 1x Nm 44 Essenza 76% VI, 24% PA Filpucci	<	Friction <
				3				3A 1x Nm 44 Essenza 76% VI, 24% PA Filpucci	<	Friction <
Storage >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810148 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 1x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				5				5A 1x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
				4				4A 1x Nm 44 Essenza 76% VI, 24% PA Filpucci	<	Friction <
				3				3A 1x Nm 44 Essenza 76% VI, 24% PA Filpucci	<	Friction <
Storage >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

