





**Pattern No.: 0810139 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6		6A  1x Nm 28/2   Lara   50% WV, 50% PC   Biella	<	Friction <
				5				
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

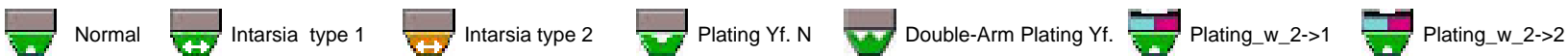
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810139 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   -   -   Residual yarn   -   -						
						6A   1x Nm 28/2   Lara   50% WV, 50% PC   Biella	<	Friction <
Friction >	>	5A   5x Nm 48/2   Leonora   100% WV   Biella						
Friction >	>	3A   1x Nm 28/2   Lara   50% WV, 50% PC   Biella						
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0810139 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A  1x Nm 28/2   Lara   50% WV, 50% PC   Biella	<	Friction <
				5						
				4						
Friction >	>	3A  1x Nm 28/2   Lara   50% WV, 50% PC   Biella		3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810139 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6				6A  1x Nm 28/2   Lara   50% WV, 50% PC   Biella	<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

