





Pattern No.: 1710037 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A	
				8				8B - Protection thread -	V
				7					
				6				6A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	V
				5					
				4					
				3					
	V	2A 1x Comb thread -		2					
	V	1A 1x Draw separation thread -		1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710037 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	V	8A - Protection thread -		8		8B - Protection thread -	V	
	V	7A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii		7		7B 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	V	
				6		6A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilii	V	
				5		5B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	VV	4A, BLACK 2x Nm 60 Glow 100% PES Pinori Filati		4		4B, BLUE 2x Nm 60 Glow 100% PES Pinori Filati	VV	
				3				
	V	2A 1x Comb thread -		2		2B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	V	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.















Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710037 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	V	8A - Protection thread -		8		8B - Protection thread -	V	
	V	7A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefili		7		7B 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefili	V	
				6		6A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefili	V	
				5		5B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	VV	4A, BLACK 2x Nm 60 Glow 100% PES Pinori Filati		4		4B, BLUE 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	VVVV	3A, BLACK 4x 167 dtex Grilon KE-60 100% PES EMS-Griltech		3				
	V	2A 1x Comb thread -		2		2B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	V	1A 1x Draw separation thread -		1		1B, BLACK 4x 167 dtex Grilon KE-60 100% PES EMS-Griltech	VVVV	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1710037 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8B - Protection thread -	V	
						7B 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilì	V	
						6A 1x Nm 6,8 Yo-Yo 67% CO, 33% PA Millefilì	V	
						5B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
						4A, BLUE 2x Nm 60 Glow 100% PES Pinori Filati	VV	
						3A, BLACK 4x 167 dtex Grilon KE-60 100% PES EMS-Griltech	VVVV	
	V	2A 1x Comb thread -				2B, BLACK 2x Nm 60 Glow 100% PES Pinori Filati	VV	
	V	1A 1x Draw separation thread -				1B, BLACK 4x 167 dtex Grilon KE-60 100% PES EMS-Griltech	VVVV	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2