







**Pattern No.: 1210167 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 6   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
				6						
				5						
				4						
				3				3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -		2				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1210167 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 6   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
				6						
				5						
				4						
				3				3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -		2				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210167 - Yarn Quality Kragen\_2

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 6   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
				6						
				5						
				4						
				3				3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -		2				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210167 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
						8A  1x Nm 6   Protection thread   -	<	Friction <
						7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
Friction >	>	6A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar						
						3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210167 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 6   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
				6						
				5						
				4						
				3				3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -		2				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2









**Pattern No.: 1210167 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  1x Nm 6   Protection thread   -	<	Friction <
						7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
Friction >	>	6A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar						
Friction >	>	5A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto						
Friction >	>	4A, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.						
						3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210167 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 6   Protection thread   -	<	Friction <
				7				7A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar	<	Friction <
Friction >	>	6A, CREAM  1x Nm 28/4   Osiride   100% CO   Filmar		6						
Friction >	>	5A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto		5						
Friction >	>	4A, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.		4						
				3				3A, NAVY  1x Nm 50/3   Baumwolle   100% CO   Gebrüder Otto	<	Friction <
	>	2A  -   Comb thread   -		2				2B, BLUE  1x Nm 2,8   Gabillino   78% LI, 22% PA   C.T.F.	<	Friction <
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

