








**Pattern No.: 0410406 - Yarn Quality**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6			6A  3x 14/1 Nm   Thierry   55% VI, 34% PC, 11% PA   Filpucci	<<< Friction >
				5			5A  1x 17/1 Nm   Spunto   70% VI, 30% PA   Filpucci	< Friction >
				4			4A  1x 17/1 Nm   Spunto   70% VI, 30% PA   Filpucci	< Friction >
Friction <	>>>	3A  3x 14/1 Nm   Thierry   55% VI, 34% PC, 11% PA   Filpucci		3				
	>	2A  -   Comb thread   -		2			2B  2x 14/1 Nm   Thierry   55% VI, 34% PC, 11% PA   Filpucci	<< Friction >
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

