









**Pattern No.: 1410042 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
				8			8A  2x Nm 34/2   Residual yarn   -	<<
				7			7A  1x Lycra 44 dtex, PA 44 dtex   3772X   Elastic thread   Zimmermann	<
				6			6A  2x Nm 34/2   Ocean   50% CO, 50% PC   TVU	<< Friction <
				5			5A  2x Nm 34/2   Ocean   50% CO, 50% PC   TVU	<< Friction <
Friction >	>>	4A  2x Nm 34/2   Ocean   50% CO, 50% PC   TVU		4				
				3			3A  1x Nm 34/2   Ocean   50% CO, 50% PC   TVU	< Friction <
	>	2A  1x Nm   Comb thread   -		2				
	>	1A  1x Nm   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

