

**Pattern No.: 0710374 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>	2A  -   Comb thread   -				2B  4x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	< 4	Friction <
Friction >	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710374 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>	2A  -   Comb thread   -				2B  4x Nm 5   Soffstar Melange   50% WV, 50% PA   Filpucci	< 4	Friction <
Friction >	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2