





Pattern No.: 1110338 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 30/2 Residual yarn -	<	
				7				
				6				
				5				
				4		4A 3x Nm 70/2 Colcoton 100% CO WGF	<<<	Friction <
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110338 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A 1x Nm 30/2 Residual yarn -	<	
				7				
Friction >	>>>	6A 3x Nm 70/2 Colcoton 100% CO WGF		6				
				5				
				4		4A 3x Nm 70/2 Colcoton 100% CO WGF	<<<	Friction <
				3		3A 3x Nm 70/2 Colcoton 100% CO WGF	<<<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110338 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30/2 Residual yarn -	<	
	>	7A 1x Nm 30/2 Residual yarn -						
Friction >	>>>	6A 3x Nm 70/2 Colcoton 100% CO WGF						
						4A 3x Nm 70/2 Colcoton 100% CO WGF	<<<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110338

Other Requirements:

AS: GF 3x einzeln mit 1,5
