





**Pattern No.: 0510353 - Yarn Quality Zubehör**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, PURPLE  4x 22/1 Nm   Camelot   44% WM, 37% WA, 19% WV   Lineapiù	< 4	Friction <
				6				6A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				5						
				4						
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510353 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, PURPLE  4x 22/1 Nm   Camelot   44% WM, 37% WA, 19% WV   Lineapiù	< 4	Friction <
				6				6A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				5				5A, WILD ROSE  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
Friction >	4 >	4A, PURPLE  4x 22/1 Nm   Camelot   44% WM, 37% WA, 19% WV   Lineapiù		4						
Friction >	>>>	3A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3						
	>	2A  -   Comb thread   -		2						
Friction >	>>>	1A, WILD ROSE  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510353 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, PURPLE  4x 22/1 Nm   Camelot   44% WM, 37% WA, 19% WV   Lineapiù	< 4	Friction <
				6				6A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				5				5A, WILD ROSE  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				4						
Friction >	>>>	3A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3						
	>	2A  -   Comb thread   -		2						
Friction >	>>>	1A, WILD ROSE  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510353 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, PURPLE  4x 22/1 Nm   Camelot   44% WM, 37% WA, 19% WV   Lineapiù	< 4	Friction <
				6				6A, ACACIA  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				5				5A, WILD ROSE  3x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<<	Friction <
				4						
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2