








Pattern No.: 0510365 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>	6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		6						
				5				5A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				4				4A, WILD ROSE 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>	3A, WILD ROSE 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510365 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>	6A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		6						
				5				5A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				4				4A, WILD ROSE 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>	3A, WILD ROSE 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510365 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, BLUE NIGHT 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				4				4A, WILD ROSE 1x 30/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<	Friction <
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2