









**Pattern No.: 1810116 - Yarn Quality R-Teil(e) links**

A	B	C	D	E	D	C	B	A
				16 		16A  1x Nm 50/2   Residual yarn   -	v	
				15				
				14				
				13				
				12				
				11				
				10 		10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9				
				8 		8A, YELLOW  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	v	

							7							
							6							
							5				5A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni		v	
							4				4A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni		v	
							3				3A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni		v	
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810116 - Yarn Quality R-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				16 		16A  1x Nm 50/2   Residual yarn   -	v	
				15				
				14 		14A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				13 		13A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				12				
				11				
				10 		10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9				
				8 		8A, YELLOW  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	v	

							7							
							6							
							5			5A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni			v	
							4							
							3							
	v		2A  -   Comb thread   -				2							
	v		1A  -   Draw separation thread   -				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1810116 - Yarn Quality Ärmel links 2





A	B	C	D	E	D	C	B	A
				16		16A  1x Nm 50/2   Residual yarn   -	v	
				15				
				14				
				13				
				12				
				11				
				10		10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9				
				8				



							7							
							6							
							5							
							4				4A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v		
							3				3A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v		
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1810116 - Yarn Quality Ärmel rechts 2**

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 50/2   Residual yarn   -	v	
				15						
				14				14A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				13				13A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				12						
				11						
				10				10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9						
				8						

							7							
							6							
							5							
							4							
							3							
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1





Plating\_w\_2->2



**Pattern No.: 1810116 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 50/2   Residual yarn   -	v	
				15						
				14				14A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				13				13A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v	
				12						
				11						
				10				10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9						
				8						

							7							
							6							
							5							
							4							
							3							
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810116 - Yarn Quality V-Teil(e) rechts**



A	B	C	D	E	D	C	B	A
				16 		16A  1x Nm 50/2   Residual yarn   -	v	
				15				
				14				
				13				
				12				
				11				
				10 		10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9				
				8				





							7							
							6							
							5							
							4				4A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v		
							3				3A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v		
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1810116 - Yarn Quality Ärmel links 1

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 50/2   Residual yarn   -	v	
				15						
				14						
				13						
				12						
				11						
				10				10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v	
				9						
				8						

							7							
							6							
							5							
							4				4A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni		v	
							3				3A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni		v	
	v						2				2A  -   Comb thread   -			
	v						1				1A  -   Draw separation thread   -			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1810116 - Yarn Quality Ärmel rechts 1

A	B	C	D	E	D	C	B	A
				16			16A  1x Nm 50/2   Residual yarn   -	v
				15				
				14			14A, YELLOW  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v
				13			13A, WHITE  1x Nm 200/2   York Bright   100% CO   Emilcotoni	v
				12				
				11				
				10			10A, BEIGE  1x Nm 2   Hibiscus   100% WV   Zegna Baruffa	v
				9				
				8				

							7							
							6							
							5							
							4							
							3							
	v	2A  -   Comb thread   -					2							
	v	1A  -   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2



**Pattern No.: 1810116**

**Other Requirements:**

1x Bypass FDF 10 rechts (E3,5 er Nüsschen, mit FKE E3,5)

---