















**Pattern No.: 0810488 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  2x Nm 30/2   Protection thread   -	<<	
				7						
				6				6A  1x Nm 5   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				5						
				4				4A  1x Nm 5   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A  2x Nm 19   Felt   57% WV, 25% WA, 17% PA, 1% EA   Lineapiù	<<	Friction <
	>	2A  -   Comb thread   -		2				2B  2x Nm 19 + 2x Lycra 22 dtex, PA 78 dtex   Felt + 4495X   57% WV, 25% WA, 17% PA, 1% EA + 93,8% PA, 6,2% EA   Lineapiù + Zimmermann	< 4	
	>	1A  -   Draw separation thread   -		1						

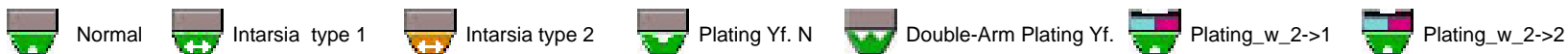
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810488 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  2x Nm 30/2   Protection thread   -	<<	
				7						
				6				6A  1x Nm 5   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				5						
				4				4A  1x Nm 5   Soffstar   50% WV, 50% PA   Filpucci	<	Friction <
				3				3A  2x Nm 19   Felt   57% WV, 25% WA, 17% PA, 1% EA   Lineapiù	<<	Friction <
	>	2A  -   Comb thread   -		2				2B  2x Nm 19 + 2x Lycra 22 dtex, PA 78 dtex   Felt + 4495X   57% WV, 25% WA, 17% PA, 1% EA + 93,8% PA, 6,2% EA   Lineapiù + Zimmermann	< 4	
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

je nur 1 Faden pro Aufholspanner !  
Soffstar Federspannung auf 3  
Felt Federspannung auf 1  
Lycra Federspannung auf 1

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