











**Pattern No.: 1010384 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Comb thread   -		8		8B  4x Nm 28,5   Aria   61% VI, 26% LI, 13% PA   Fashion Mill	< 4	Friction <
				7		7B  2x 30/2   Protection thread   -	<<	Friction <
				6		6B  1x Nm 3,7   Kidde   56% WO, 31% PU, 13% PA   C.T.F.	<	Friction <
Friction >	>	5A  1x Nm 3,7   Kidde   56% WO, 31% PU, 13% PA   C.T.F.		5				
Friction >	>	4A  1x Nm 3,7   Kidde   56% WO, 31% PU, 13% PA   C.T.F.		4				
Friction >	>	3A  1x Nm 3,7   Kidde   56% WO, 31% PU, 13% PA   C.T.F.		3				
Friction >	>	2A  1x Nm 3,7   Kidde   56% WO, 31% PU, 13% PA   C.T.F.		2		2B  Elastan 470 dtex, PA 78 + 78   7643C   Elastic thread   Zimmermann	<	
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

Aufholspanner:  
Aria je 2 Fäden pro Aufholspanner 1.0  
Gummi 1.5  
Kippe Zickzack 5.5 (obere Öse)  
Kippe Rand 2.5

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