













Pattern No.: 1010143 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B - Protection thread -	<	
	>	7A - Draw separation thread -			7			
	>>>	6A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		6		6B, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	
	>>>	5A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		5		5B, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	
	>>>	4A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		4		4B, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	
				3		3A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	
	>>>	2A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa			2			
				1		1A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

















Pattern No.: 1010143 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		 8				
	>	7A 1x Draw separation thread -		 7				
				6 		6A 1x Nm 28/2 Protection thread -	<	
				5 		5A, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	
				4				
				3 		3A, WHITE 3x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<<	
				2				
				1				

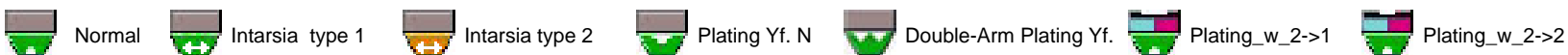
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010143 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<	
	>	7A - Draw separation thread -		7		7B, OLIVE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<	
	5 >	6A, WHITE 5x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		6		6B, DARK BROWN 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	< 4	
	4 >	5A, WHITE 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		5		5B, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	
	>>>	4A, BLUEGREY 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		4		4B, GREYGREEN 3x Nm 36/2 Breton 100% WV Botto Poala	<<<	
	>>	3A, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala		3		3B, BLUEGREY 2x Nm 36/2 Breton 100% WV Botto Poala	<<	
	>>>	2A, GREYGREEN 3x Nm 36/2 Breton 100% WV Botto Poala		2		2B 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<	
	>>>	1A, WHITE 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		1		1B, WHITE 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<<<	

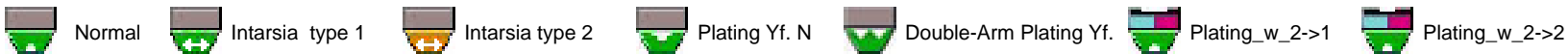
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010143 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<	
	>	7A - Draw separation thread -		7		7B, OLIVE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	<	
	5 >	6A, WHITE 5x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		6		6B, DARK BROWN 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	< 4	
	4 >	5A, WHITE 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		5		5B, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	
	>>>	4A, BLUEGREY 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		4		4B, GREYGREEN 3x Nm 36/2 Breton 100% WV Botto Poala	<<<	
	>>	3A, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala		3		3B, BLUEGREY 2x Nm 36/2 Breton 100% WV Botto Poala	<<	
	>>>	2A, GREYGREEN 3x Nm 36/2 Breton 100% WV Botto Poala		2		2B 1x Lycra 44 dtex, PA 44 dtex 3772X 82,6% PA, 17,4% EA Zimmermann	<	
	>>>	1A, WHITE 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		1		1B, WHITE 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<<<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010143

Other Requirements:

Os-Mc:SETUP2
E_OKC_002.037.000_STOLL or newer

MC-operating system version: setup2

MC-Betriebssystem-Version: Setup2
