












Pattern No.: 0910309 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 2x Nm 30/2 Cashfeel 100%WV Xinao	<<	Friction <
Friction >	>>	4A, GREY 2x Nm 30/2 Cashfeel 100%WV Xinao		4						
Friction >	>	3A 1x 352D CS26955 89% PES 11% LYCRA kangli		3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0910309 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 2x Nm 30/2 Cashfeel 100%WV Xinao	<<	Friction <
				4						
Friction >	>	3A 1x 352D CS26955 89% PES 11% LYCRA kangli		3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0910309 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 2x Nm 30/2 Cashfeel 100%WV Xinao	<<	Friction <
				4						
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910309 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, GREY 2x Nm 30/2 Cashfeel 100%WV Xinao	<<	Friction <
				4						
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

