











Pattern No.: 1210191 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Residual yarn -	<	
				7				7A 1x Art. 6350N Elastic thread Zimmermann	<	
Friction >	>>	6A, RED 1x Nm 25 + 1x Nm 50/3 Jump + Jeans 68% VI, 32% PBT + 100% CO Sesia + Sesia		6				6B 1x Lycra 44 dtex, PA 44 dtex Art. 3772X 82,6% PA, 17,4% EA Zimmermann	<	Friction <
				5				5A, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin	<<	Friction <
Friction >	>>	4A, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin		4						
Friction >	>	3A 1x Lycra 44 dtex, PA 44 dtex Art. 3772X 82,6% PA, 17,4% EA Zimmermann		3				3B, RED 1x Nm 25 + 1x Nm 50/3 Jump + Jeans 68% VI, 32% PBT + 100% CO Sesia + Sesia	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

