









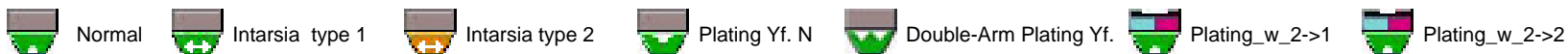









**Pattern No.: 1010503 - Yarn Quality V-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7				7A,COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
				6				6A,SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
				5				5A,COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				4				4A,SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
				3				3A,COFFEE  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros	4<	Friction <
	>	2A  -   -   Comb thread   -   -		2				2B,SAND  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros	4<	Friction <
	>	1A  -   -   Draw separation thread   -   -		1				1B,SAND  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros	4<	Friction <

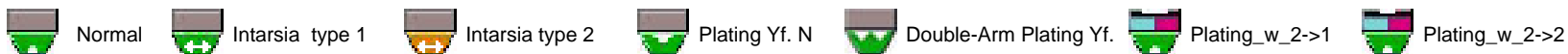
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010503 - Yarn Quality R-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	
Friction >	>	7A,COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		7		7B,COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	6A,SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		6		6B,SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						5A,COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
						4A,SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<<	Friction <
						3A,COFFEE  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros	4<	Friction <
	>	2A  -   -   Comb thread   -   -		2		2B,SAND  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros	4<	Friction <
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010503 - Yarn Quality Ärmel SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7				7A,COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
				6				6A,SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
				5						
				4						
				3						
	>	2A  -   -   Comb thread   -   -		2				2B,SAND  1x LL40   Supreme Class   25%Spandex, 75%PA   ESIDA	<	
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

