

**Pattern No.: 0810029 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
						7A  5x Nm 25   Melby   85% AC, 15% PA   Igea	< 5	Friction <
Storage >	>>	6A  2x Nm 11   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea			6	6B  2x   Lycra   -   -	<<	Friction <
Friction >	>>	5A  2x   Lycra   -   -			5	5B  2x Nm 11   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<	Friction <
						4A  2x Nm 11   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<	Friction <
Storage >	>>	3A  2x Nm 11   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea			3			
Friction >	>	2A  -   Comb thread   -			2			
Friction >	>	1A  -   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

