













Pattern No.: 1810074 - Yarn Quality Strickteil(e) SEN\_1

A	B	C	D	E	D	C	B	A		
				16				16A  -   Protection thread   -	V	
				15						
				14						
				13				13A, SILVER 2608  1x Nm 30   Daytona   100% PP   Sesia	V	Storage >
				12				12A, RUST E75  1x 78 dtex f24x2 dtex   Nylon 6   100%PA   Tecnoyarn	V	Storage <
				11				11A, LIGHT GREY 0020  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	V	Storage <
				10						
				9				9A, WHITE  1x dtex 334 f72 x6   PES HE VW   100% PES   TWD Fibres	V	Storage <
				8				8A, BEIGE W11299  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann	V	Storage <

							7						7A, DARK GREY W11294  1x dtex 167 f32 x1   W9032   100% PES   Zimmermann	V	Storage <
							6						6A, SILVER 2608  1x Nm 30   Daytona   100% PP   Sesia	V	Storage <
							5						5A, GREY 0020  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	V	Storage <
							4						4A, BLACK  2x dtex 167 f34   Grilon KE-60   CO-POLYESTER   EMS-Griltech	VV	Storage <
							3								
	V	2A  -   Comb thread   -					2								
	V	1A  -   Draw separation thread   -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

- Filling yarn in feeder 9A with Id. Nr. 270960

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