









**Pattern No.: 0610249 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7				7A, ORANGE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
Friction >	>>	6A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù		6						
				5						
				4						
				3				3A, BLUE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0610249 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
				6						
				5						
				4						
				3				3A, BLUE, FRONT STAND  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0610249 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				7A, ORANGE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
Friction >	>>	6A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù		6				
				5				5A, BLUE  1x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
				4				4A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
Friction >	>	3A, LIGHT BLUE  1x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù		3				3B, BLUE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
	>	2A  -   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0610249 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7				7A, ORANGE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
				6						
				5						
				4				4A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
				3				3A, BLUE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0610249 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				7A, ORANGE  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
Friction >	>>	6A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù		6				
				5				5A, LIGHT BLUE  1x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
				4				4A, YELLOW  2x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù
Friction >	>	3A, BLUE  1x 50/2 Nm   Sueno   86% VI, 14% PBT   Lineapiù		3				
	>	2A  -   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

