













**Pattern No.: 0410401 - Yarn Quality Tandem left Front SEN\_1**

| A          | B  | C   | D | E   | D | C | B | A |
|------------|----|---|---|---|---|---|---|---|
|            |    |   |   | 8   |   |   |   |   |
|            |    |   |   | 7   |   |   |   |   |
|            |    |   |   | 6   |   |   |   |   |
| Friction < | >> | 5A  3x 14/2 Nm   Cross   50% WV, 50% PC  <br>Raumer |   |  5   |   |   |   |   |
| Friction < | >> | 4A  1x 14/2 Nm   Cross   50% WV, 50% PC  <br>Raumer |   |  4   |   |   |   |   |
|            |    |   |   | 3   |   |   |   |   |
|            | >> | 2A  -   Comb thread   -                             |   |  2 |   |   |   |   |
| Friction < | >> | 1A  -   Draw separation thread   -                  |   |  1 |   |   |   |   |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia 
  Plating Yf. N 
  Plating\_w\_2->1 
  Plating\_w\_2->2

Pattern No.: 0410401 - Yarn Quality Tandem right Front SEN\_1

| A | B | C | D | E | D   | C  | B  | A          |
|---|---|---|---|---|---|--|----|------------|
|   |   |   |   | 8 |   |  |    |            |
|   |   |   |   | 7 |   |  |    |            |
|   |   |   |   | 6 |   |  |    |            |
|   |   |   |   | 5 |    | 5B  3x 14/2 Nm   Cross   50% WV, 50% PC   Raumer | << | Friction > |
|   |   |   |   | 4 |    | 4B  1x 14/2 Nm   Cross   50% WV, 50% PC   Raumer | << | Friction > |
|   |   |   |   | 3 |   |  |    |            |
|   |   |   |   | 2 |   |  |    |            |
|   |   |   |   | 1 |  | 1B  -   Draw separation thread   -               | << | Friction > |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

