













**Pattern No.: 0510337 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
				7						
				6						
				5						
				4				4A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2				2B, YELLOW  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0510337 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	
	>	7A  -   Residual yarn   -		7						
				6				6A  -   Elastic thread   -	<	
Friction >	>>	5A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		5						
				4				4A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
Friction >	>>	3A, YELLOW  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		3						
	>	2A  -   Comb thread   -		2				2B, YELLOW  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510337 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
Friction >	>>	5A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco		5						
				4				4A, WHITE  2x 48/2 Nm   SRT-2406   65% VI, 35% PES   Svaco	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

