












**Pattern No.: 0910099 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
				6				6A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				5				5A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910099 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				5				5A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

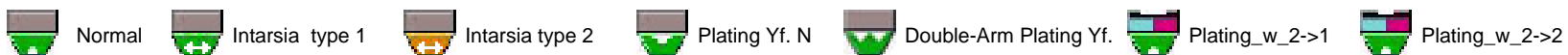
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910099 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				5				5A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0910099 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				5				5A  5x Nm 36/2   Bamlana   70% WV, 30% BAMBOO   Schoeller	< 5	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

