









Pattern No.: 0610225 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
	>	8A 1x 14/2 Nm Protection thread -			8			
					7	7A 1x 6/1 Nm Residual yarn -	<	
					6	6A 1x 6/1 Nm Residual yarn -	<	
					5	5A 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
					4	4A 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3				
	>	2A - Comb thread -		2		2B - Elastic thread -	<	
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610225 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x 14/2 Nm Protection thread -		 8				
				7 		7A 1x 6/1 Nm Protection thread -	<	
	>	6A - Elastic thread -		 6				
				5 		5A, BLUE 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				4 		4A, GREY 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3 		3A, WHITE 2x 4/1 Nm Cipria 100% PA Di.Vè	<<	Friction <
	>	2A - Comb thread -		 2				
	>	1A - Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610225 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
	>	8A 1x 14/2 Nm Protection thread -						
				7 		7A 1x 6/1 Nm Protection thread -	<	
	>	6A - Elastic thread -						
				5 		5A, BLUE 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				4 		4A, GREY 2x 5/1 Nm Soffstar 50% WV, 50% PA Filpucci	<<	Friction <
				3 		3A, WHITE 2x 4/1 Nm Cipria 100% PA Di.Vè	<<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2